6G Welding Trade Test for Class Certification

The trade test assessment covers the competence in Qualification Testing of Welders (ISO 9606-1), Welding Personnel-Qualification Testing of Welding Operators and Weld Setters for Mechanized, and Automatic Welding of Metallic Materials (ISO 14732), Non-Destructive Testing of Welds-Radiographic Testing (ISO 17636-1), Recommended Practice for Radiographic Examination of Fusion Welded Joints – Part 1: Fusion Welded Butt Joints in Carbon Steel Pipes up to 13 mm thickness (ISO 1106-1).